



Dart Aerospace Ltd.
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D5379-1
Job Sheet 179744



Part No: D5379-1

Job Qty: 12 ea

Part Name: Bearpaw Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 18/06/18
100	Waterjet	12 pcs		7/18/18	0.00	0.63	Waterjet1		SC 18/06/18
110	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-4		SC 18/06/18
120	QC	12 pcs		7/18/18	0.00	0.00	QC8-6		38
130	Brake NC	12 pcs		7/18/18	0.00	0.40	Brake NC 1		9-89
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		DAS
150	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3	ST543 99	JUL 27 2018
160	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		DAS 21 JUL 27 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg DT9709

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.8400 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	126	0

Part Specifications

Specifications could not be found.

CART
AEROSPACE

[illegible]

